



START WITH A BEAUTIFUL FINISH



Since 1961, Wellborn Cabinet, Inc. has been manufacturing quality kitchen and bath cabinetry in Ashland, Alabama. It all began with a small cabinet shop building cabinets for local markets. After years of focus, determination and dedication to the craft, Wellborn has become a nationwide state-of-the art manufacturing facility with over 2.2 million square feet of some of the most advanced technology systems in the industry and over 60 years of acquired knowledge in high quality cabinetry craftsmanship.

OUR WARRANTY PROGRAM

Lifetime Limited Warranty

Wellborn Cabinet, Inc. provides a Lifetime Limited Warranty on the Select and Premier Series, Elegant Bath,
BathScapes and Aspire Cabinetry to the original consumer purchaser for the lifetime of the product from the
Wellborn Dealer's original date of purchase. The lifetime of cabinets is expected to be 10 years. Based on all other
warranty terms and conditions being met, warranty claims will be prorated based on the expected lifetime of the product.

Exclusive Lifetime Limited Warranty Drawer Box, Door Hinge & Drawer Suspension System

Wellborn Cabinet, Inc. warrants our solid wood dovetailed drawer boxes to the original consumer purchaser for the lifetime of the product. Wellborn Cabinet, Inc. also offers an Exclusive Lifetime Limited Warranty to the original consumer purchaser on our Drawer Suspension Systems and Door Hinges. This warranty is expressed by the supplier. Replacement hinges and drawer slides are subject to availability from our supplier. If a claim is filed after a product becomes obsolete, the manufacturer will replace the discontinued product with a product that is closest to being equivalent to the original. Wellborn Cabinet, Inc. offers Limited Warranties to the original consumer purchaser. Please see warranty sheet for complete details.

PRODUCT LINE COMPARISON

Product Lines	Select SERIES.	Premier SERIES.	BATH Scapes.	Aspire
	Framed Cabinet Construction		Frameless Construction	
Warranty	Lifetime Limited Warranty	Lifetime Limited Warranty	Lifetime Limited Warranty	Lifetime Limited Warranty
Materials	••	••••	••••	••••
Door Styles	••	••••	••••	••••
Finish Options	••	••••	••••	••••
Modifications	••	••••	••••	••••
Budget	\$\$	\$\$\$	\$\$-\$\$\$\$	\$\$-\$\$\$





Selectseries



Wellborn's Select Series Serves the Modest Remodeling Project and New Home Construction

- Large Selection of Stains and Paints with Glazes
- Overlay Door Offering Ranging from Traditional to Transitional Styling
- Great Selection of Cabinets and Accessories
- Modification Options for More Design Flexibility
- Furniture Board Cabinet Standard and Plywood Options
- Furniture Board Drawer Standard with Plywood and Wood Drawer Options
- Lifetime Limited Warranty

ON THE COVER: Premier, Ridgebrook, Oak; Boardwalk, MDF, Bleu



Premier_{SERIES}_™



Wellborn's Premier Series Meets High Fashion with Dependable Quality

- Numerous Door Styles, Species and Finish Combinations
- Extensive Selection of Stains and Paints with Glaze Options
- Overlay and Inset Door Profiles with Traditional, Transitional and Contemporary Styling
- ColorInspire Offers Thousands of Paint Colors that Inspire You From Benjamin Moore, Sherwin Williams and Valspar
- · Thousands of Cabinets and Accessories
- You Draw It Program Changes Concepts into Creations
- Modification Options for More Design Flexibility
- Standard Furniture Board Cabinet Construction and Plywood Options
- 5/8" Wood Dovetail Drawer Standard for Durability
- Soft Close Drawer Slides
- Soft Close Concealed Door Hinges
- Lifetime Limited Warranty



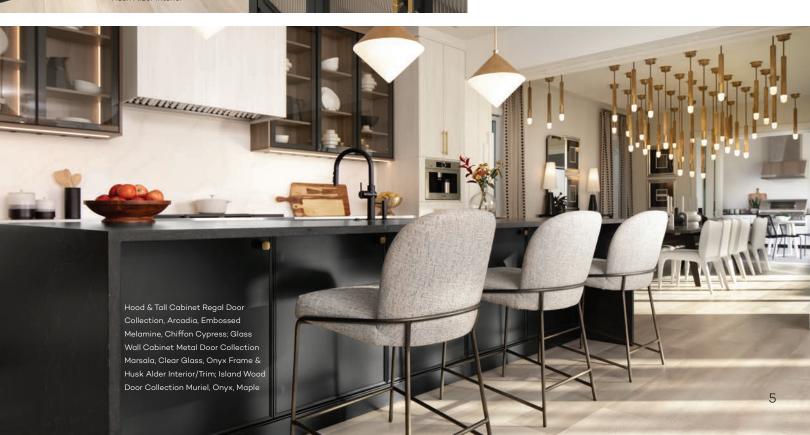






Aspire Cabinetry is an Innovative and Leading Edge Style Product Line offering:

- Full Access Frameless Cabinetry
- Door Style Selections of Wood; Medium Density Fiberboard; Heavy Textured Melamine; Embossed Melamine; High Gloss and Matte Designer Laminates
- Cabinet Interior Options Include White, Gray and Natural Maple Laminate
- Numerous Door Styles, Door Materials and Finish Combinations
- Stylish Full Overlay Design
- Extensive Selection of Stains and Paints with Glaze Options
- · Thousands of Cabinets and Accessories
- You Draw It Program Changes Concepts into Creations
- Wood And Metal Drawer Options with Soft Close Drawer Slides
- Modification Options for More Design Flexibility
- Concealed Soft Close Door Hinges
- Lifetime Limited Warranty







BATH Scapes



BathScapes, a full collection of quality cabinetry, to create your perfect bath vanity.

- Offers Individual Style and Everyday Luxury
- Wall Mount Vanities
- Elegant Bath Designer Suites
 Furniture, Corner, Modern, Transitional, Traditional, Classic
- Standard Vanity Cabinets
- Matching Decorative Mirrors, Linen Cabinets, Medicine Cabinets, Lighting and More
- A vast amount of Door Styles, Species and Finish Combinations
- Modification Options for More Design Flexibility
- Extensive Selection of Stains and Paints with Glaze Options
- ColorInspire paint option available on maple and WellCore MDF cabinetry in Premier or Luxe Series
- Traditional Overlay, Full Overlay and Inset Door Styles
- · See each series for cabinet construction details
- Lifetime Limited Warranty







Drawer Front Options

SDF Slab Drawer Front CDF Classic Drawer Front HGDF Horizontal Grain Drawer Front

Door Material Options

CHY Cherry Character Cherry CCH MPL Maple СМР Character Maple OAK Oak HKY Hickory

❖ Not Available in Aspire



AMELIA Maple Natural SDF Standard MPL



AMELIA Maple Caramel CDF Option MPL



ANTIGUA Maple Olive SDF Standard CHY/MPL/OAK



ANTIGUA Maple Glacier CDF Option CHY/MPL/OAK



BEAUMONT Character Maple Drift SDF Standard CHY/CCH/MPL/CMP/OAK



BEAUMONT Character Maple Caramel CDF Option CHY/CCH/MPL/CMP/OAK



BRECKENRIDGE Oak Boardwalk SDF Standard CHY/MPL/OAK



BRECKENRIDGE Cherry Light Slate CDF Option CHY/MPL/OAK



CHELSEA II Cherry Dark Charcoal SDF Option CHY/MPL/OAK



CHELSEA II Oak Cape CDF Standard CHY/MPL/OAK



COLLINS Oak Peppermill SDF Standard CHY/CCH/MPL/CMP/OAK



COLLINS Oak Boardwalk CDF Option CHY/CCH/MPL/CMP/OAK



Maple Oatmeal Slate SDF Standard CHY/MPL/OAK



DAVENPORT SQUARE DAVENPORT SQUARE Maple Glacier Pewter CDF Option CHY/MPL/OAK







ESSEX * Oak Light Java SDF Standard MPL/OAK



EVERETT ❖ Maple Peppermill SDF Standard CHY/MPL/OAK



EVERETT ❖ Cherry Sienna CDF Option CHY/MPL/OAK



FLORENCE Maple Castle CDF Standard MPL/OAK



GALENA SQUARE Maple Caramel Java SDF Standard CHY/MPL/OAK/HKY



GALENA SQUARE Hickory Boardwalk CDF Option . CHY/MPL/OAK/HKY



HANOVER Maple Oatmeal SDF Standard CHY/CCH/MPL/CMP/OAK/HKY



HANOVER Oak Glacier Java CDF Option CHY/CCH/MPL/CMP/OAK/HKY



HARBOUR Cherry Natural Java SDF Standard CHY/MPL/OAK



HARBOUR Maple Aqua Granite CDF Option CHY/MPL/OAK



HENLOW SQUARE Hickory Honey Java SDF Standard CHY/MPL/OAK/HKY



HENLOW SQUARE Maple Drift Slate CDF Option CHY/MPL/OAK/HKY



LANGLEY * Oak Gauntlet SDF Standard CHY/MPL/OAK



LANGLEY * Cherry River Rock CDF Option CHY/MPL/OAK



LEXINGTON Maple Natural SDF Standard CHY/MPL/OAK







LEXINGTON Cherry Light CDF Option CHY/MPL/OAK



MARLOW
Oak Alabaster
SDF Standard
CHY/CCH/MPL/CMP/OAK



MARLOW Cherry Sable CDF Option CHY/CCH/MPL/CMP/OAK



MELROSE Maple Mink Gray SDF Option CHY/MPL/OAK



MELROSE Oak Ginger Java CDF Standard CHY/MPL/OAK



MILAN Cherry Sable SDF Standard CHY/MPL/OAK



MILAN
Maple Drift
HGDF Option &
CHY/MPL/OAK



MONTEREY Maple Divinity SDF Option CHY/MPL



MONTEREY Maple Drift CDF Standard CHY/MPL



MURIEL Oak River Rock CDF Standard MPL/OAK



NAPA Cherry Sienna SDF Option CHY/MPL



NAPA Maple Light CDF Standard CHY/MPL



NEW HAVEN Oak Caramel Java SDF Standard CHY/MPL/OAK



NEW HAVEN Oak Olive CDF Option CHY/MPL/OAK



PRAIRIE Hickory Natural SDF Standard CHY/MPL/OAK/HKY





PRAIRIE Maple Medium CDF Option CHY/MPL/OAK/HKY



RIDGEBROOK Oak Shale SDF Standard CHY/MPL/OAK



RIDGEBROOK Maple Peppermill CDF Option CHY/MPL/OAK



ROSE HALL SQUARE *
Character Cherry Natural
SDF Standard
CHY/CCH/MPL/CMP/OAK



SANDIA Cherry Medium SDF Standard CHY/MPL/OAK



SANDIA Maple Natural Slate CDF Option CHY/MPL/OAK



SAVANNAH Oak Light CDF Standard CHY/MPL/OAK



SEVILLE SQUARE Cherry Castle SDF Standard CHY/CCH/MPL/CMP/OAK



SEVILLE SQUARE Maple Olive CDF Option CHY/CCH/MPL/CMP/OAK



SONOMA Maple Oatmeal SDF Option CHY/MPL



SONOMA Maple Willow Slate CDF Standard CHY/MPL



WYATT Cherry Peppermill SDF Standard CHY/CCH/MPL/CMP/OAK



WYATT Oak Pebble CDF Option CHY/CCH/MPL/CMP/OAK



Drawer Front Options

SDF Slab Drawer Front CDF Classic Drawer Front

Door Material Options

CHY Cherry
CCH Character Cherry
MPL Maple
CMP Character Maple
OAK Oak
HKY Hickory



DAVENPORT SQUARE INSET Oak Light Java SDF Standard CHY/MPL/OAK



DAVENPORT SQUARE INSET Oak Dark CDF Option CHY/MPL/OAK



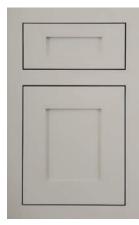
GALENA SQUARE INSET Cherry Ginger SDF Standard CHY/MPL/OAK/HKY



GALENA SQUARE INSET Oak Cape Charcoal CDF Option CHY/MPL/OAK/HKY



HANOVER INSET Oak Glacier SDF Standard CHY/CCH/MPL/CMP/OAK/HKY



HANOVER INSET Maple Dove CDF Option CHY/CCH/MPL/CMP/OAK/HKY



HENLOW SQUARE INSET Hickory Light SDF Standard CHY/MPL/OAK/HKY



HENLOW SQUARE INSET Cherry Dark Charcoal CDF Option CHY/MPL/OAK/HKY



PRAIRIE INSET Oak Boardwalk SDF Standard CHY/MPL/OAK/HKY



PRAIRIE INSET Maple Alabaster CDF Option CHY/MPL/OAK/HKY



SEVILLE SQUARE INSET Cherry Peppermill SDF Standard CHY/CCH/MPL/CMP/OAK



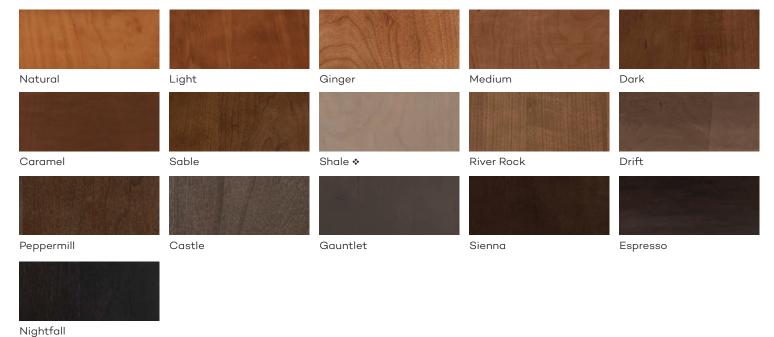
SEVILLE SQUARE INSET Oak Gauntlet CDF Option CHY/CCH/MPL/CMP/OAK



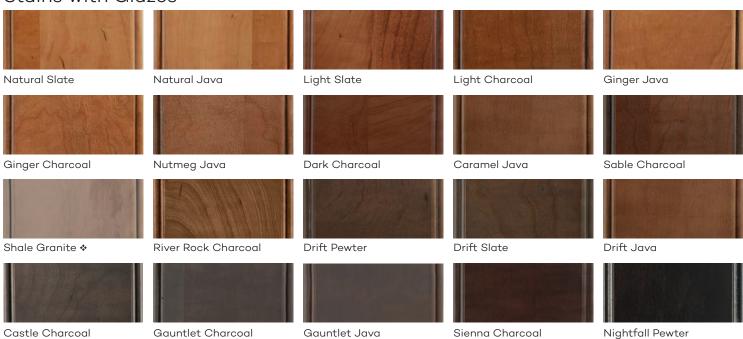




Stains



Stains with Glazes





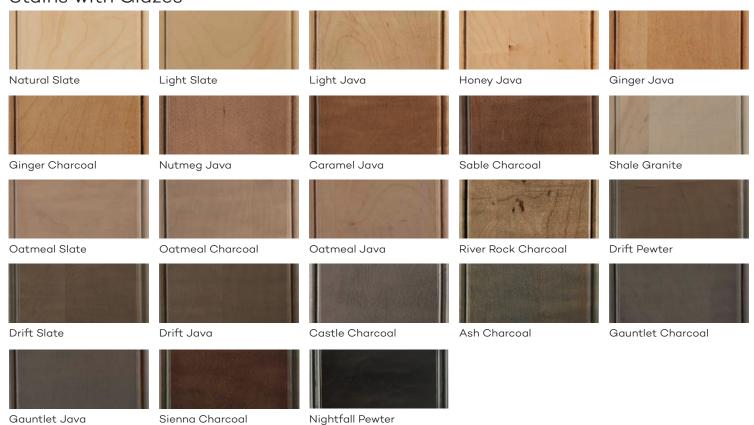




Stains



Stains with Glazes









Paints



Paints with Glazes



Celtic Charcoal

^{**} Available only with Finish Techniques







Stains



Stains with Glazes









Paints



Paints with Glazes



Celtic Charcoal







Stains



Stains with Glazes



PREMIER, BATHSCAPES & ASPIRE WELLCORE MDF DOORS







Drawer Front Options

SDF Slab Drawer Front
CDF Classic Drawer Front

Not available in Aspire



ALTO Divinity SDF Standard



AMELIA Aqua SDF Standard



AMELIA Dove CDF Option



BELMONT Bright White SDF Option



BELMONT Dove Java CDF Standard



BISHOP Willow SDF Standard



BISHOP Pebble CDF Option



BRECKENRIDGE Sapphire SDF Standard



BRECKENRIDGE Alabaster CDF Option



CHELSEA II Dove SDF Option



CHELSEA II Sapphire Java CDF Standard



EVERETT *****Alabaster
SDF Standard



EVERETT
Celtic
CDF Option



GALENA SQUARE Glacier SDF Standard



GALENA SQUARE Olive CDF Option

PREMIER, BATHSCAPES & ASPIRE WELLCORE MDF DOORS







<u>Drawer Front Options</u>

SDF Slab Drawer Front
CDF Classic Drawer Front

Not available in Aspire



HARTFORD Pebble Java SDF Option



HARTFORD Glacier CDF Standard



LANGLEY *
Mink Gray
SDF Standard



LANGLEY *****Whisper
CDF Option



RIDGEBROOK Oyster White SDF Standard



RIDGEBROOK Celtic CDF Option



SAYBROOK Gray Mist SDF Standard



SAYBROOK Aqua CDF Option



TRESTLE
Oyster White
SDF Standard



TRESTLE
Divinity Java
CDF Option



WYATT Dove Java SDF Standard



WYATT Cape CDF Option

WELLCORE MDF

Medium Density Fiberboard (MDF)

WellCore is our line of medium density fiberboard doors. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure.

WellCore is a high quality option for painted cabinetry. WellCore has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint.

WellCore also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all WellCore door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.







Paints



Paints with Glazes



Celtic Charcoal

WELLGUARD FINISHING SYSTEM®









Wellborn takes great pride and care with the finishing of our kitchen furniture. Years of research partnered with development through Valspar have resulted in The WellGuard Finishing System®—a 24-step superb finishing process. The WellGuard Finishing System has been tested against 17 common household chemicals and food products and passed beautifully. Those agents include: gasoline, water, coffee, olive oil, ammonia, fly spray, detergent, soaps, alcohol, mustard, crayons, shoe polish, tea, vinegar, dye, citric acid and beet juice. Shown below are some of the key quality aspects of our finishing process which all of our stained finishes receive.



- Hand select the finest wood
- 2. Manual hand sanding line for a smooth consistent finish and cross grain elimination
- 3. Dust particles removed and quality inspected
- A sap stain is applied to tone and balance the color and grain
- 5. Grain enhancing dye stain adds color depth
- 6. Hand rubbed wiping stain applied for complete color coverage
- 7. The surfaces are air dried and inspected for color
- 8. The first coat of durable catalyzed sealer is applied
- 9. Oven-cured providing a tough, durable, baked-on finish
- Hand sanded with fine grit sandpaper and quality inspected
- 11. The second coat of catalyzed melamine enriched sealer is applied
- 12. Our products are oven-cured a second time
- 13. Hand sanded again to provide a smooth surface for topcoat

Doors made with solid wood stiles and rails with plywood veneer center panels will vary in finish from the stiles and rails to the center panel due to the difference in materials. This is not considered a defect and is not covered under warranty.



- 14. Some finishes receive a shading technique
- 15. The surface is again hand sanded
- 16. Hand wiped with tack cloth in preparation for final topcoat
- 17. Inspected for consistency of shading or glazing
- 18. A third coat of sealer is applied
- 19. The surfaces are hand sanded again
- 20. Resin blend melamine enriched topcoat is applied
- 21. Conversion varnish topcoat is oven cured, creating a tough, baked-on finish
- 22. Personally quality inspected using a sheen meter
- 23. UV drying station completes the curing process
- 24. Finished wood components are stored in individual staging racks to prevent scratches



Cotor Inspire



DISCOVER YOUR COLOR INSPIRATION

ColorInspire offers a broad selection of colors from the extensive paint programs of Sherwin Williams, Benjamin Moore and Valspar. Wellborn Cabinet, Inc. also offers glazing options for even more uniqueness. We invite you to be yourself, be creative and be inspired.

ColorInspire is available on Maple and MDF door styles in Premier Series, Elegant Bath and Aspire.

DOOR MATERIALS

Due to the natural beauty and inherent variability of trees, any solid or veneer wood will exhibit some variation in color and grain, and no two pieces are alike. Exposure to sunlight, smoke, household chemicals and other environmental conditions will affect the appearance of the finish over time.



Wood



CHERRY

Cherry is known for its unique and beautiful color, grain patterns, and distinctive features. These include small pin knots, pitch pockets, and grain variations appearing as waves or curls. These features distinguish Cherry and are common in this species. The wood itself includes both sapwood, which ranges from white to yellowish, and heartwood, which has a rich reddish-brown hue.

As Cherry ages it's appearance will noticeably darken and mellow in color. This change occurs faster than other species, particularly with

exposure to natural light.



CHARACTER MAPLE

Character Maple's overall rustic appearance and unique characteristics include randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood, and mineral streaks. Cluster knots and open knots could also be a feature. The amount of character marks will vary across each door and cannot be guaranteed, making each cabinet and space unique.



CHARACTER CHERRY

Character Cherry's rustic appearance and unique characteristics are emphasized by randomly occurring variously sized open knots, pin knots, pitch pockets, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood, cluster knots, and structural splits. The amount of character will vary across each door and cannot be guaranteed, making each cabinet and space unique. Like Cherry, Character Cherry colors can range from white to pink to a dark brown and it will show the effects of age

faster than other species, causing its appearance to darken over time particularly with exposure to light.



OAK

Red Oak is an open-pored wood which varies from close knit vertical grain to prominent and arched patterns. Oak can have drastic color variation featuring dark mineral streaks, flecking, and small pink pinholes. Wellborn's lumber processing produces product with straighter grains, and reduced widths of cathedrals than most other cabinet lines. Oak will darken over time particularly with exposure to light.



MAPLE

Maple is known for its typically straight, uniform grain pattern. While generally a consistent creamy white it can have slight variation from a bright white to a light pink or a light reddish brown. Maple will occasionally show small mineral streaks, bird's eye, and wavy or burl graining. As maple ages and is exposed to light it will take on a slight change in color to an amber or yellowish hue.



HICKORY

Hickory is an exceptionally dense and strong hardwood which features a course, straight grained texture. It is characterized by striking, contrasting colors ranging from creamy white to dark brown and black, potentially within the same piece of wood. All tones of Hickory could include mineral streaks darker in color. Extreme random variation in color and grain is expected. Because of this color variation it is recommended to view a wide selection of samples to become familiar with the overall final aesthetic of purchased items. Hickory will

darken over time particularly with exposure to light.

Metal



ALUMINUM

Aluminum is characteristically lightweight and depending on the color chosen could also have high reflectivity, enhancing the illumination in your home.

WellCore MDF



MEDIUM DENSITY FIBERBOARD

WellCore MDF: Using high pressure and temperatures, WellCore MDF is formed by combining wood fibers with a wax resin binder to form panels making it more dense than standard particle board. This makes WellCore MDF a durable, smooth surface for cabinetry

Decorative Laminate Veneer

Decorative Laminate Veneer (DLV) has an MDF particle core and utilizes thermally fused melamine panels and a protective polyester resin coating, resulting in a strong material engineered to reduce expansion and contraction. Our DLV collection includes the laminates and melamines listed below.



MATTE LAMINATE

Matte Laminate melamine is created by laminating decorative paper to an MDF core then applying a super-matte finish with a silky-smooth touch.



HIGH GLOSS LAMINATE

High Gloss laminate is created by laminating decorative paper to an MDF core then applying a high gloss finish to the outer panel and a matte finish to the inside panel.



HEAVY TEXTURED WOOD LOOK MELAMINE

Heavy Textured Melamine is created by laminating decorative paper to an MDF core then applying a deeply embossed thermo-structured surface that emulates natural ridges, and the deep furrows of wood forming a textured laminated surface.



HIGH GLOSS ACRYLIC LAMINATE

High Gloss Acrylic laminate is created by laminating decorative paper onto a high quality super-refined engineered MDF core with PUR glue. The high gloss acrylic has a mirror-like reflective surface.



EMBOSSED MELAMINE

Embossed Melamine is created by laminating decorative paper to an MDF core for a Thermally Fused Laminated or High Pressure Laminated surface with dual-sided textured grain and is considered a high-impact surface.

SPECIAL EFFECTS

Character Cherry and Character Maple

Character features include knots that may be located in the center panel of the door and drawer panels. Open knots located in the center panel of the door and drawer panels are acceptable, though they must be structurally sound. Sound or closed knots are acceptable up to $2\frac{1}{2}$ " in diameter. Knots with visible openings entirely through the wood must not exceed $\frac{1}{2}$ ". Cluster knots could also be a feature. Some knot locations may affect hardware placement.

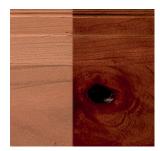
Other parts of the cabinet like door stiles, rails and mouldings will not include knots, but may show other natural features. However, it will be uncommon to find all markings on any single piece. Door parts are chosen at random with the appearance of each individual door varying widely. Cabinet face frames, end panels, and open cabinets (such as bookcases and other components) will not include knots; however they may appear with grain characteristics of Character and/or clear Cherry and Maple. It is highly recommended to view a door sample prior to ordering.



Character Cherry has randomly occurring, variously sized knots, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood and non-structural splits. Character Cherry wood color can range from pink to dark brown with a flowing grain pattern and open and closed knots. Cluster knots could also be a feature.



Character Maple characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Character Maple will include wood color differences caused by variations found in minerals in the soil.



Dark Finishes on Character

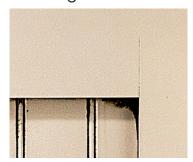
- Dark stains will hide the majority of character features. Large open knots and some splits, if present, may still be partially visible.
- · Dark stains way accentuate certain features in the wood instead of covering them.
- Character features are more noticeable on natural or lighter toned finishes.
- Translucent and lighter colored stain finishes will allow more of the woods natural variation to show through the finish.

Ticking



 Glaze Technique will hang up in all open grain areas in wood, especially Oak

Glazing on Bead Board



 Glazing on Bead Board will result in darker color in grooves

FINISH TECHNIQUES



Vintage

Time Worn Appearance

- Rub Through
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry



Stained Finishes

- Detailed hand sanded door and end grains
- Authentic solid wood from America
- Oven-cured baked-on top coat

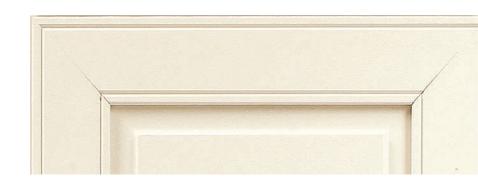


Stained Finishes with Glaze Technique

- Glazed Finish applied to entire door, then hand-wiped to create inconsistent hang-up in corners and recessed areas
- Glaze hang-up from light to dark tones
- Glaze creates a one of a kind look on each door
- · Oven-cured baked-on finish and top coat

Painted Finishes

- Several coats of pigmented paint applied for maximum coverage
- Joint lines common on painted finishes
- · Some wood grain may show through the paint
- Oven-cured baked-on top coat



Painted Finishes with Glaze Technique

- Several coats of pigmented paint applied for maximum coverage
- Glazed Finish applied to entire door, then hand-wiped to create inconsistent hang-up in corners and recessed areas
- Glaze hang-up from light to dark tones
- Glaze creates a one of a kind look on each door
- Joint lines common on painted finishes
- · Some wood grain may show through the paint
- Oven-cured baked-on top coat







Drawer Front Options

Slab Drawer Front SDF Classic Drawer Front HGDF Horizontal Grain Drawer Front

Door Material Options

CHY Cherry

CCH Character Cherry

MPL Maple

CMP Character Maple

OAK Oak HKY Hickory

Not Available in Aspire



ARLINGTON SQUARE❖ Cherry Natural SDF Standard CHY/MPL/OAK



BEDFORD SQUARE Oak Natural SDF Standard CHY/MPL/OAK/HKY



BEDFORD SQUARE Cherry Castle CDF Option CHY/MPL/OAK/HKY



CONCORD* Maple Natural SDF Option MPL



CONCORD* Maple Nutmeg Java CDF Standard MPL



FRANKLIN. Oak Light Java SDF Standard MPL/OAK



FRANKLIN* Oak Nightfall CDF Option MPL/OAK



HARMONY Maple Honey Java SDF Option CHY/MPL



HARMONY Maple Dove Java CDF Standard CHY/MPL



HARVEST SQUARE. Oak Sienna SDF Standard CHY/MPL/OAK



MILLBROOK SQUARE Oak Light SDF Standard CHY/MPL/OAK



MILLBROOK SQUARE Cherry Sable Charcoal CDF Option CHY/MPL/OAK



PRAIRIE Maple Divinity SDF Standard CHY/MPL/OAK/HKY



PRAIRIE Cherry Sienna Charcoal CDF Option CHY/MPL/OAK/HKY







PRESTON Maple Caramel Java SDF Standard MPL/OAK



PRESTON Maple Sable Charcoal CDF Option MPL/OAK



URBAN Cherry Natural SDF Standard CHY/MPL/OAK



URBAN**❖** Oak Drift HGDF Option CHY/MPL/OAK





CHERRY FINISHES

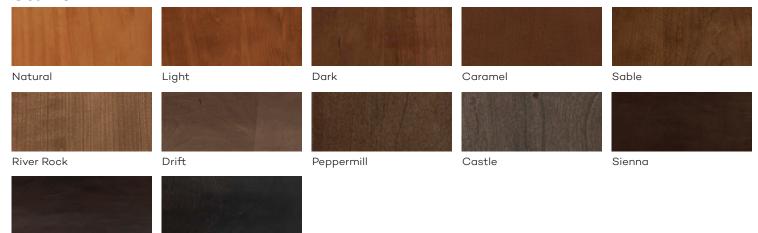




Select Aspire * See Premier for Aspire wood door finish availability

Stains

Espresso



Stains with Glazes

Nightfall



MAPLE FINISHES





* See Premier for Aspire wood door finish availability

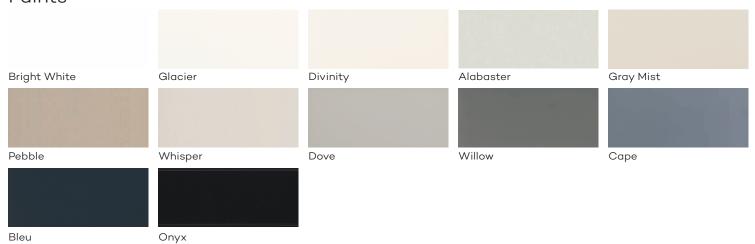
Stains



Stains with Glazes



Paints



Paints with Glazes



OAK FINISHES







* See Premier for Aspire wood door finish availability



Light







Sable

















Stains with Glazes











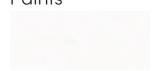






Paints

Sable Charcoal



Glacier



















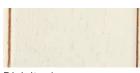


Cape

Paints with Glazes



















Pebble Java

30

HICKORY FINISHES





Select Aspire * See Premier for Aspire wood door finish availability

Stains





Nightfall

Stains with Glazes



SELECT & ASPIRE WELLCORE MDF DOORS





Drawer Front Options

SDF Slab Drawer Front CDF Classic Drawer Front



ALTO Divinity SDF Standard MDF



BISHOP Willow SDF Standard MDF



BISHOP Pebble CDF Option MDF



CAMDEN SQUARE Glacier Java SDF Standard MDF



CAMDEN SQUARE Dove Slate CDF Option MDF



HANCOCK Willow SDF Standard



HANCOCK Dove CDF Option MDF



PRESTON Dove SDF Standard MDF



PRESTON Bleu CDF Option MDF

WELLCORE MDF

Medium Density Fiberboard (MDF)

WellCore is our line of medium density fiberboard doors. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure.

WellCore is a high quality option for painted cabinetry. WellCore has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint.

WellCore also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all WellCore door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.

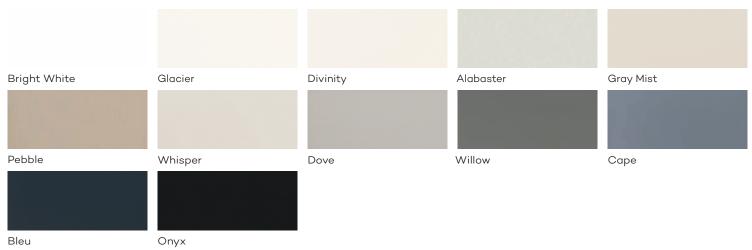
WELLCORE MDF FINISHES





* See Premier for Aspire wood door finish availability

Paints



Paints with Glazes





Drawer Front Options

Slab Drawer Front CDF Classic Drawer Front



ARCADIA Husk Alder Vertical SDF Standard **Embossed Melamine**



BEL-AIR Cinder Alder Horizontal SDF Standard **Embossed Melamine**



MORRISTOWN Platinum Alder SDF Standard **Embossed Melamine**



MORRISTOWN Smokey Walnut CDF Option **Embossed Melamine**

Heavy Textured Melamine Colors



Castaway Horizontal



Castaway Vertical



Barnwood Oak Horizontal









Caviar Oak









Lunar Oak



Russet Oak Horizontal



Russet Oak Vertical



Caviar Oak Horizontal



Vertical

Embossed Melamine Colors



Tusk Alder Horizontal



Tusk Alder Vertical



Biscotti Cherry Horizontal



Biscotti Cherry Vertical

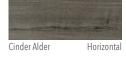


Platinum Alder Horizontal

















Chiffon Cypress



Cashmere Cypress Vertical

Brindle Walnut Horizontal

Brindle Walnut Vertical

Chiffon Cypress Horizontal

Horizontal







Eclipse Vertical

Abyss Walnut



⁺ Door style will be Midtown

Drawer Front Options Slab Drawer Front



MIDTOWN Dusk Vertical SDF Option Designer Laminate



SOHO Forest Edge Horizontal SDF Option Designer Laminate

Edge Banding Standard Matching Edge Option

Aluminum Finish Edge

Designer Laminate Colors Solid Colors



Matte Super White +



High Gloss Super White + Acrylic



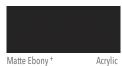
High Gloss Moonlight + Acrylic



Matte Tidewater +



High Gloss Tidewater + Acrylic



Matte Ebony +



High Gloss Ebony +

Acrylic

Specialty Colors



High Gloss Gold +



High Gloss Stardust +



Acrylic



Crushed Ice +



Sandpiper Horizontal High Gloss Melamine



Sandpiper Vertical High Gloss Melamine



Cinnabar Horizontal High Gloss Melamine



Cinnabar Vertical High Gloss Melamine



Forest Edge Horizontal High Gloss



Forest Edge Vertical High Gloss



Tuscan Tan Horizontal High Gloss



Tuscan Tan Vertical High Gloss



Toasted Pecan Horizontal



Toasted Pecan High Gloss Vertical Melamine



Raven Horizontal



High Gloss



Dusk Horizontal High Gloss



Melamine

Dusk Vertical

High Gloss

ASPIRE METAL DOOR COLLECTION







Profile Finishes Anodized Aluminium





Specialty Anodized



DOOR OPTIONS

Traditional Overlay



Traditional overlay doors reveal some of the frame for a very classic design. Door styles that cover 1/2" of the face frame leaving 1 1/4" of the face frame exposed.

Full Overlay



Full overlay doors span over the face frame and have a concealed hinge for a clean look. Full overlay hinges have standard soft close feature in the Premier Series and Elegant Bath. Door styles that show approximately 3/16" of face frame around the door.

Inset



Inset elegantly sets a cabinet door inside its face frame. The Premier Series offers inset in a non-beaded face frame.

Non-Beaded Frame



A plain, non-beaded inset reflects authentic Shaker styling.

Concealed Hinge



A concealed hinge that is hidden behind the door for a more simple design

Full Access Frameless



A cabinet box that does not have a face frame. Doors and drawer fronts are sized to provide narrow reveals between each cabinet yielding a consistent, sleek, clean, minimalistic appearance. Clean lines and crisp edges are what define Full Access Frameless.



CONSTRUCTION

	Select _{series} .	Premierseries.	
• T I D . II	Laminated Furniture Board		
Top and Bottom	½" Thick		
B Interior	Light Maple Print		
© Shelves	Laminated Furniture Board		
	¾" Thick Edgebanded Optional Upgrade: Sliding Shelves		
Shelf Supports	Dual Locking Shelf Clips		
	Natural Maple Laminated Furniture Board Optional Upgrade: ½" Plywood	Natural Maple Laminated Furniture Board	
₿ End Panels	½" Thick Optional: Matching Finished End		
3 Back	Printed Medium Density Fiberboard		
Buck	¹/a" Thick		
	Furniture Board		
3 I-Beams	$^{1}\!\!/_{2}$ " x 3" Dadoed into front, back and side for strength		
• Hanging Rail	Fiberboard		
	3½" High		
D Face Frames	¾" x 1¾" Solid Wood		
	Adjustable Concealed Hinge Optional: Soft Close	Soft Close Adjustable Concealed Hinge	
D Hinges		Inset doors have concealed hinges	
D. T 17: 1	Furniture Board		
Toe Kick	4½" x 3³/8" Fully Enclosed Captive Construction		
Drawer Box	¾" Furniture Board Optional: Plywood and Solid Dovetail	5/8" Solid Hardwood with Dovetail Sides	
M Drawer Slides	Epoxy Coated Self Closing Slides Upgrade with Drawer Upgrades	Full Extension Soft Close	
All Plywood Construction	Option		
Warranty	Limited Lifetime		





Drawer Options:

- Furniture Board
- 2 Solid Hardwood
- 3 Plywood



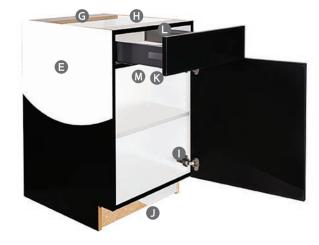




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HS	D CAB	Ire

Thermofused Melamine Furniture Board Front Edgebanded to Reflect Exterior Front Finish Natural Maple Optional: White or Gray Optional: Natural Maple or Gray Shelves Thermofused Melamine Furniture Board Full Depth %" Thick Edgebanded to Match Interior Shelf Supports Chrome Shelf Supports End Panels %" Thermofused Melamine Interior and Exterior Furniture Board Optional: Matching Finished End Back 3/16" MDF Hardboard			
Optional: White or Gray Optional: Natural Maple or Gray Thermofused Melamine Furniture Board Full Depth 3/4" Thick Edgebanded to Match Interior Shelf Supports Chrome Shelf Supports 3/4" Thermofused Melamine Interior and Exterior Furniture Board Optional: Matching Finished End			
 %" Thick Edgebanded to Match Interior Shelf Supports Chrome Shelf Supports End Panels %" Thermofused Melamine Interior and Exterior Furniture Board Optional: Matching Finished End 	У		
© End Panels 3/4" Thermofused Melamine Interior and Exterior Furniture Board Optional: Matching Finished End			
Optional: Matching Finished End	Chrome Shelf Supports		
Back			
	³/16" MDF Hardboard		
Hanging Rails 3/4" x 4" Furniture Board Concealed Behind the Cabinet Back	3/4" x 4" Furniture Board Concealed Behind the Cabinet Back		
③ Stretch Rail ¾" x 4" Thermofused Melamine Furniture Board	¾" x 4" Thermofused Melamine Furniture Board		
Thermofused Melamine Furniture Board	Thermofused Melamine Furniture Board		
Adjustable Concealed Hinge with Soft Close	Adjustable Concealed Hinge with Soft Close		
● Toe Kick ¾" x 4" Furniture Board	¾" x 4" Furniture Board		
© Center Support 2½" Wide Matches Interior Color	2½" Wide Matches Interior Color		
© Drawer Box 5/8" Solid Wood Dovetail Optional: Deluxe Metal Drawer and Superior Metal Drawer Optional: Solid Wood Dovetail and Superior	Metal Drawer		
Drawer Slides Full Extension Soft Close	Full Extension Soft Close		
All Plywood Construction Option Option			
Warranty Limited Lifetime	Limited Lifetime		





Drawer Options:

- Deluxe Metal Drawer
- **2** Wood Drawer
- 3 Superior Metal Drawer







DECORATIVE DOORS: GLASS, METAL & WOOD

































EVERY ROOM. EVERY HOME. EVERY BUDGET. EVERY IMAGINATION.

Wellborn Cabinet, Inc. proudly offers cabinetry for every room of the home... your Whole Home Solution. We have created options that are both stylish and functional and can be incorporated into any budget in any home. Through our numerous door style designs, finish colors and our ColorInspire Program, the possibilities are only limited by your imagination.



We invite you to visit your local dealer or go to our website at www.wellborn.com to discover all of the ways that Wellborn Cabinet, Inc. can help you design cabinetry for everyday living in every room of your home.









STORAGE SOLUTIONS: DETAILS ADD FUNCTION





Spice Storage Pullout



Base Tray & Foil Pullout



Base Cabinet Waste Basket Pullout



Base Utensil Pullout





Base Cabinet with Tray Divider Pullout



Vanity Hamper Base Cabinet



Base Cabinet with Two Sliding Shelves



Deep Drawer Pegged Dish Organzier with Vertical Plate Holder



K-Cup Drawer Insert



Simple Mission Leg

Base Blind Corner with Superior Swing Out Tray



Wall Mount Vanity One Drawer





Vanity Sink Organizer and Waste Basket Pullout Kits

Base Cabinet with U-Drawer



MOULDINGS, WAINSCOT, ISLANDS & HOODS













ACCESSIBILITY: TOUCH TO LIFT, TOUCH TO LIGHT, TOUCH TO OPEN, TOUCH TO CLOSE

















Make your space unique with Middlefield Glass and their custom glass selections. From special sizes, designs and colors, the choices are endless. Visit their site at middlefieldglass.com, or email them at info@middleglass.com.









STANISCI, DESIGN

Stanisci Design™, a Preferred Partner with Wellborn Cabinet, Inc., specializes in range hoods, allowing them to offer a wide array of options, from traditional to modern designs. These range hoods and liners are designed and manufactured in the U.S. by skilled American workers. After the hood is produced to your specification, it is sent to Wellborn to be finished and shipped with the rest of the kitchen. Available through the You Draw It Program.



ER600 Series SS Base



ER200 Series HW Base



CX Series SS Base



AX-3 Slat Configuration



EMBELLISHMENTS



Designs of Distinction®, a brand of Brown Wood, Inc. and a Preferred Partner with Wellborn Cabinet, Inc., created in 1998 to provide a premier line of decorative wood components for the kitchen and bath industry. Their newest line Furniture Findings® is filling the need for modern metal and wood furniture components. Below is a small view of their product offering with so many more to see on their website.

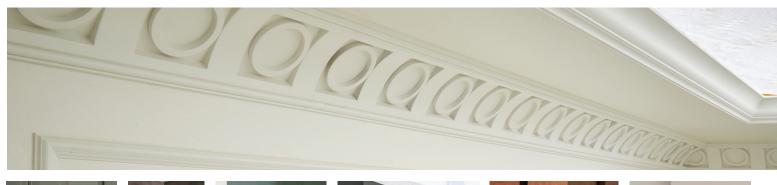














special.









ART FOR EVERYDAY INC.

Manufacturer & Designer of Architectural Woodcarvings

Art For Everyday Inc.™, a Preferred Partner with Wellborn Cabinet, Inc.,

are designers and manufacturers of superior quality architectural woodcarvings. These timeless carvings, provide innovative design details to designers, architects and cabinet manufacturers. Passion for blending art and architecture encompasses their products, and is demonstrated through their dedication to quality, continuous innovation, and desire to help clients to turn their designs into something truly 45



Belwith-Keeler®, a Preferred Partner with Wellborn Cabinet, Inc., is a brand refined in elegance, with trend-leading design, with expert fit and finish, and inspired by the latest fashion. Belwith-Keeler® artisans have been designing hardware since 1893, with over 125 years of dedication to their craft. Shown is a small sampling of their products with many more available to order. Visit their website for more.



BRIGHTON COLLECTION



MONARCH COLLECTION



MONROE COLLECTION



SANDRINE COLLECTION



URBANE COLLECTION



VERGE COLLECTION



Hickory Hardware®, a brand of Belwith-Keeler Decor Solutions is a Preferred Partner with Wellborn Cabinet, Inc. Since 1893, Hickory Hardware® HICKORY

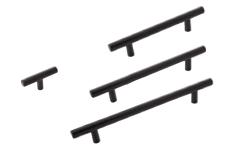
has been integrating both design and technology to create both decign and functional product collections that are competitively designed, inventive and fresh View their entire product line on their website. has been integrating both design and technology to create both decorative inventive and fresh. View their entire product line on their website.



MIDWAY COLLECTION



VERANDA COLLECTION



BAR PULLS COLLECTION





WELLBORN'S ENVIRONMENTAL BELIEF STATEMENT

It is Wellborn Cabinet, Inc.'s corporate-wide goal to fully incorporate leading environmental practices, policies, and standards throughout our enterprise — from our suppliers through final delivery to our customers. Our environmental responsibility extends to selecting, educating, and embracing suppliers based on their commitment to similar environmental practices, including the use of sustainable or recycled raw materials as well as low emission products.

GREEN CHOICE IS ABOUT TAKING ACTION

Environmental stewardship has been part of Wellborn's culture since its beginning. This has been proven through decades of actions, investments, and practices. The Green Choice program ensures that you are purchasing a brand of cabinets from a company that takes conscious steps to protect and minimize the overall impact on our environment. At Wellborn, we have recycling programs that utilize wood waste to generate power and steam and continue to lower VOC emissions through technology. We partner with our suppliers to improve their environmental programs. You will find the KCMA environmental stewardship program seal proudly displayed on our cabinetry. We also partake in certification programs, which guarantees that our manufacturing process reduces the effects on the environment.

Wellborn continuously searches for new technologies and processes to improve our sustainability practices. We will continue to partner with our suppliers and industry associations in a joint effort to embrace the changes necessary and ensure that we all have a healthier environment. Wellborn's demonstrated commitment to environmental stewardship offers you the assurance that the cabinets you buy are the Green Choice for generations of family and the environment.

KCMA ENVIRONMENTAL STEWARDSHIP PROGRAM CERTIFICATION

Wellborn endorses the industry-wide efforts and commitment of the KCMA organization and its Environmental Stewardship Program (ESP). The ESP certification program establishes a standard, measurable benchmark for environmental performance. This certification validates our performance to adhere to high standards for air quality, product resource management, process resource management, environmental stewardship, and community relations. You will find the KCMA Environmental Stewardship Program seal proudly displayed on our cabinetry. The ESP program provides the only standards for manufacturers in the Kitchen & Bath cabinet industry that truly defines and measures the holistic environmental performance of a manufacturing enterprise — not just its finished cabinets.

The KCMA's Environmental Stewardship Program has been named as the benchmark for cabinets by the National Association of Home Builder's ANSI-approved Green Building Standard™.

Points toward ESP certification are awarded based on compliance in the following categories:

Air Quality
Product Resource Management
Process Resource Management

Environmental Stewardship Community Relations

Wellborn Cabinet, Inc. along with our affiliate operations, are fully certified under this program. In looking to the future, Wellborn Cabinet, Inc. has committed to recertify annually as the program adopts new industry standards and practice.

Distributed by:



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Due to the limitations of photography and the lithographic printing process, the door materials shown in this brochure may not accurately depict those offered by Wellborn Cabinet, Inc. See your local Wellborn Dealer for actual sample color selections. Decorative hardware shown is optional. Doors made with solid wood stiles and rails with plywood veneer center panels will vary in finish from the stiles and rails to the center panel due to the difference in materials. This is not considered a defect and is not covered under warranty.





