



Millwork Solutions by:

GM Wood Products

531 Clay Street, PO Box 286, Newaygo, MI 49337 | 800.530.9211

Finishing Guidelines

Ideal finishing of pre-primed millwork is accomplished by the following:

Custom quality

- Sand pre-primed millwork as necessary to smooth defects or sporadic grain raise
- Spot prime any cut ends or edges
- Caulk all areas where moisture could enter the wood part (use a premium quality silicone modified acrylic latex caulking or better)
- Apply a full coat of field applied primer, sand (on interior work) and apply one or more coats of finish (sanding between coats of finish on interior work)
 - Spot priming of any bare areas can be substituted for a full field applied primer coat – however, the application of a full field applied primer coat provides additional film build which enhances the smoothness and appearance of the finished part (providing a truly “custom” finish).
- Apply one or more coats of finish

Premium quality

- Sand pre-primed millwork as necessary to smooth defects or sporadic grain raise
 - Spot prime any bare areas
 - Spot prime any cut ends or edges
 - Caulk all areas where moisture could enter the wood part (use a premium quality silicone modified acrylic latex caulking or better)
- Apply one or more coats of finish

Standard Quality (only recommended for interior use)

- Apply one or more coats of finish

Product recommendations:

We recommend using premium quality (i.e., the very best available from a particular coatings manufacturer) latex primers and finish coats specifically designed for the appropriate application.

For interior use only, conventional alkyd primers & finish coats can be used (however, do not use fast drying synthetic, lacquer, alkyd or oil-based primers or finish coats – the fast evaporating solvents used in these type of primers may damage the factory applied latex primer and tend to be brittle and subject to cracking).

For exterior use – do not use solvent-based coatings! Use only premium quality latex primers and finishes specifically designed for the appropriate application. We recommend using Sherman Williams 100% Acrylic Primers and finishing with Sherman Williams 100% Acrylic House Paint. Do not paint in threatening weather or in temperatures below 50 degrees F (unless a low temperature latex paint is used). Follow label recommendations of the primer and finish coat used.



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www.gmcompanies.com



THE NATURAL SOLUTION FOR ROT-FREE DOOR SYSTEMS

Dura-Frame is:

Alaskan Yellow Cypress, one of the planet's most durable rot resistant wood, finger-jointed to the bottom of premium Russian Red Pine frame component. Dura-Frame is end-sealed with Dura-Seal and primer coated with Dura-Prime, G-M Wood Products' exclusive high-durability coatings, yielding exceptional value and rot-free performance. It's environmentally responsible, renewable, and naturally rot-resistant. No chemicals added!

Alaskan Yellow Cypress: One of the planet's most durable woods:

- **Naturally resistant to rot & insect attack**
 - Unique natural compounds make it highly resistant to decay, mold, fungus, termite and insect attack
 - Found in nature up to 1200 years old with over 60 growth rings per inch
- **Exceptional physical properties**
 - Incredible strength
 - Resistance to wear, splitting and impact
 - Excellent nail and screw holding strength
- **Superior Finishing qualities**
 - Great paint, stain and glue adhesion
 - Superior machining and sanding ability

Alaskan Yellow Cypress (also known as Alaskan Yellow Cedar) was first used by West Coast Indians for their historic Totem Poles and Great War canoes. Alaskan Yellow Cypress is the wood of choice in many rot-proof and weather resistant applications:

- Japanese Temples (lasting over 500 years)
- Japanese dock systems
- Racing boat hulls and decks
- Decking and siding
- Stadium seating
- Outdoor furniture
- Water reservoirs
- Chemical tanks